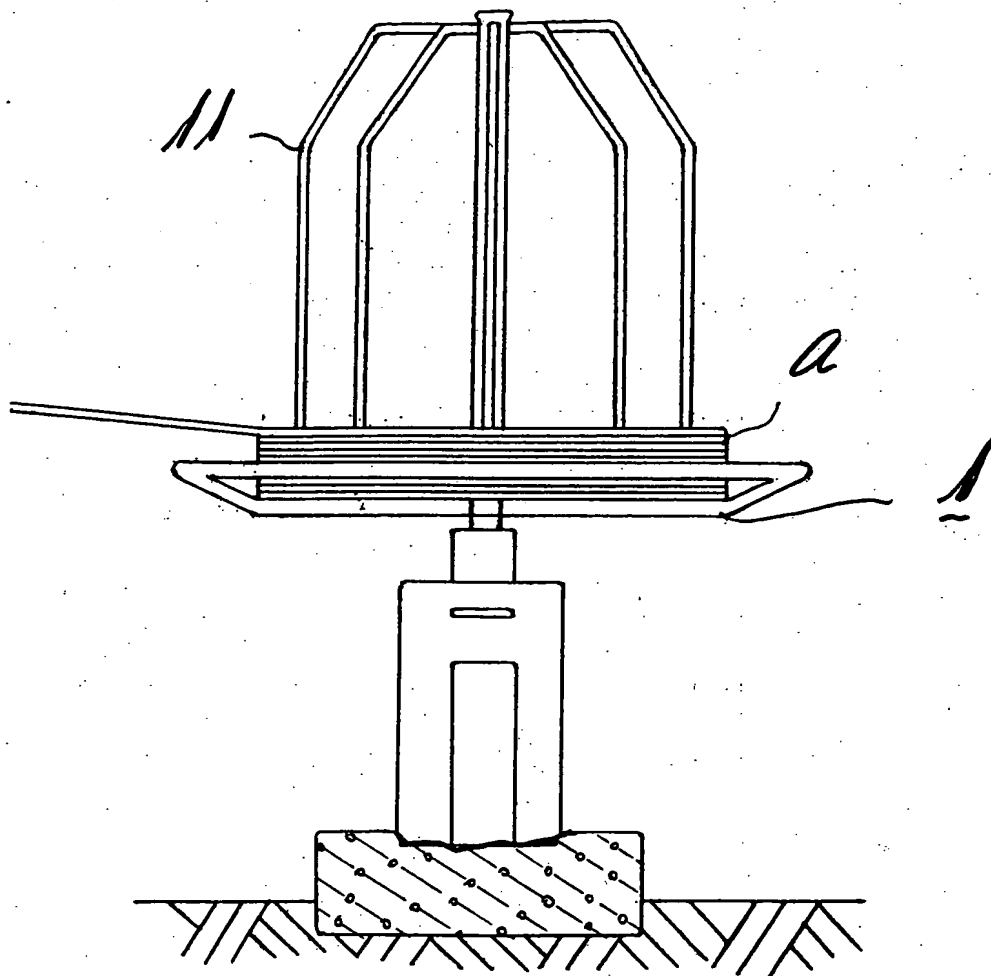
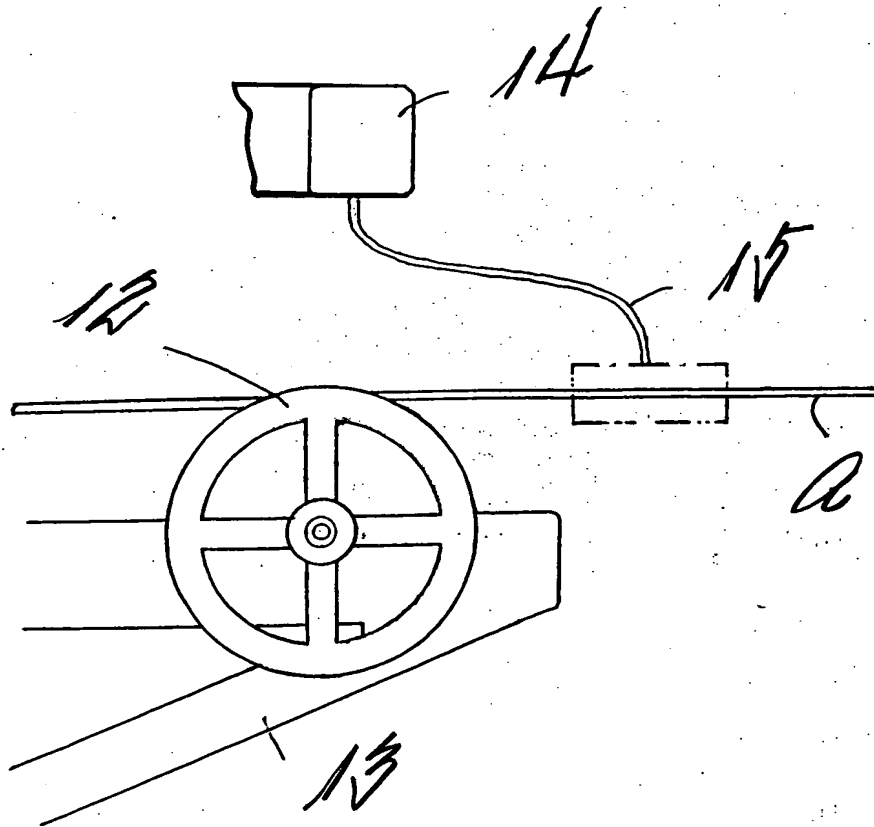


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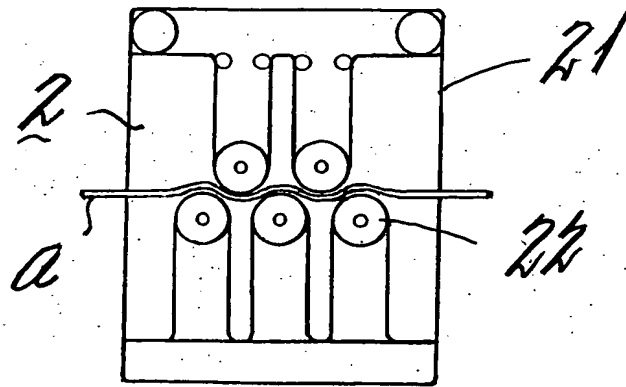


【F i g 4】

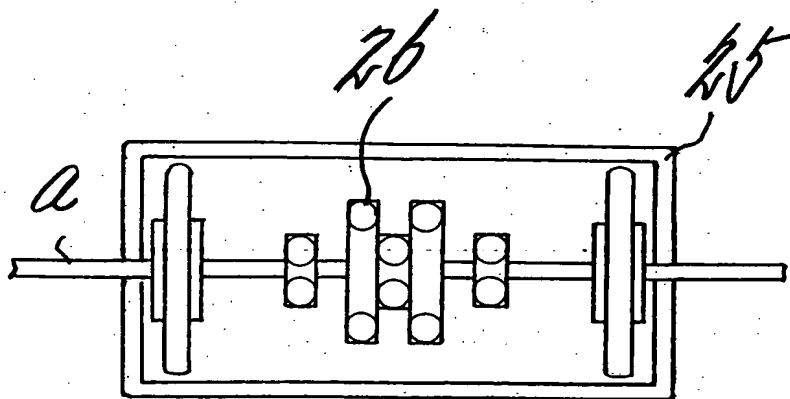


【Fig 5】

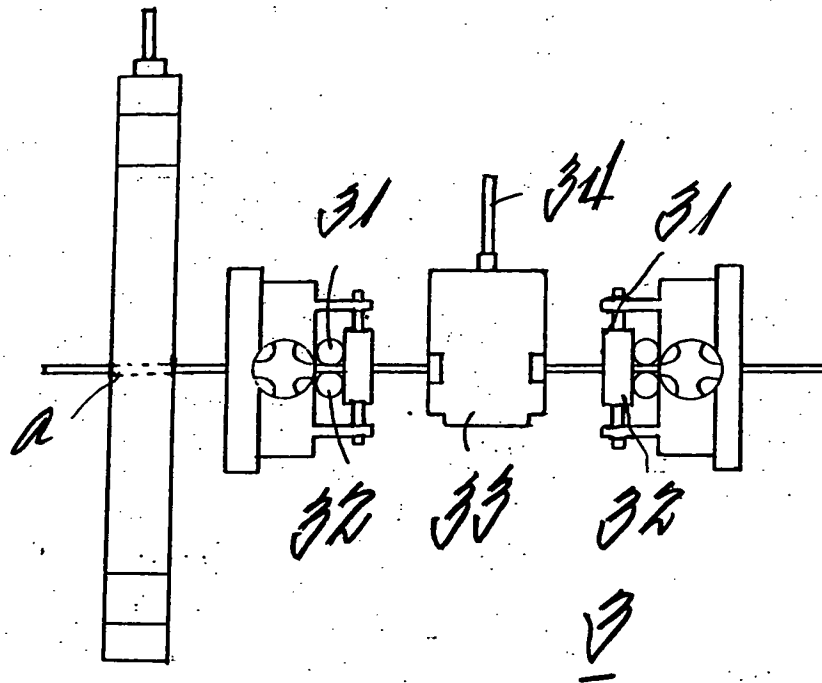
BEST AVAILABLE COPY



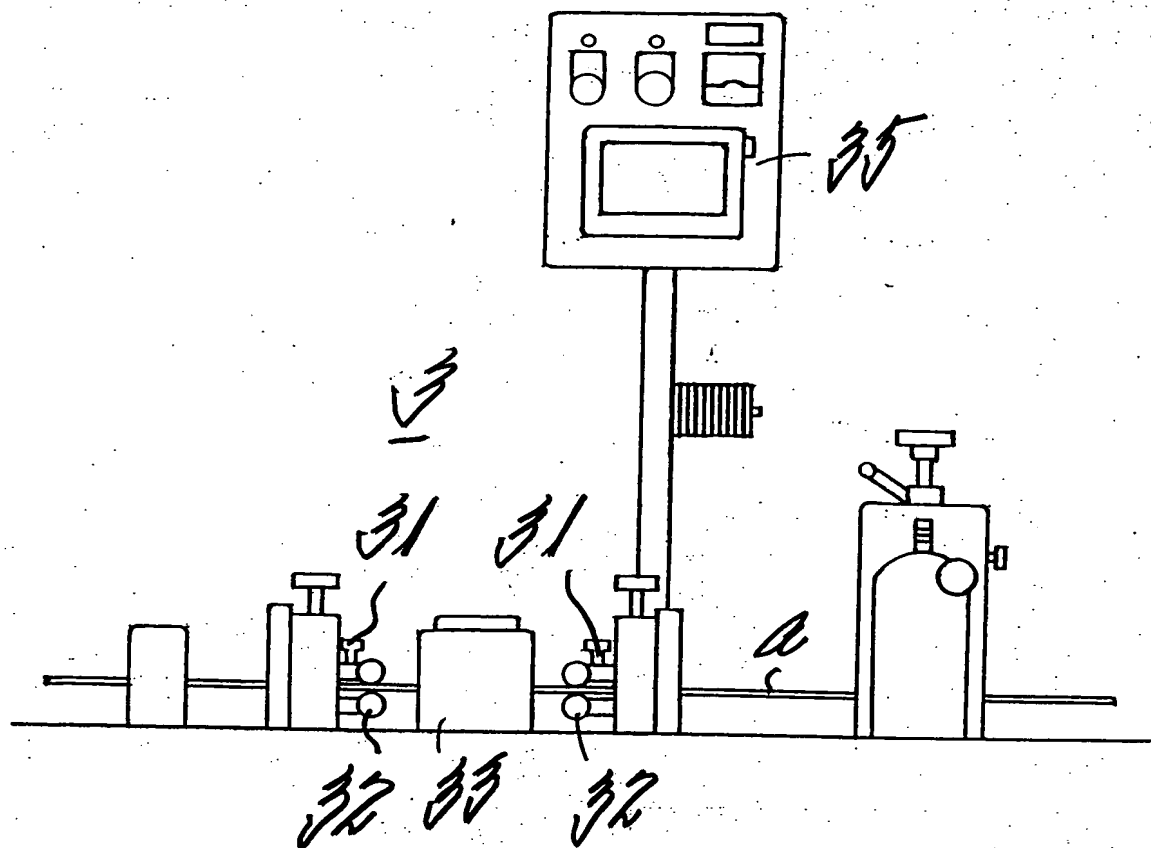
【F i g 6】



【F i g 7】



【F i g 8】

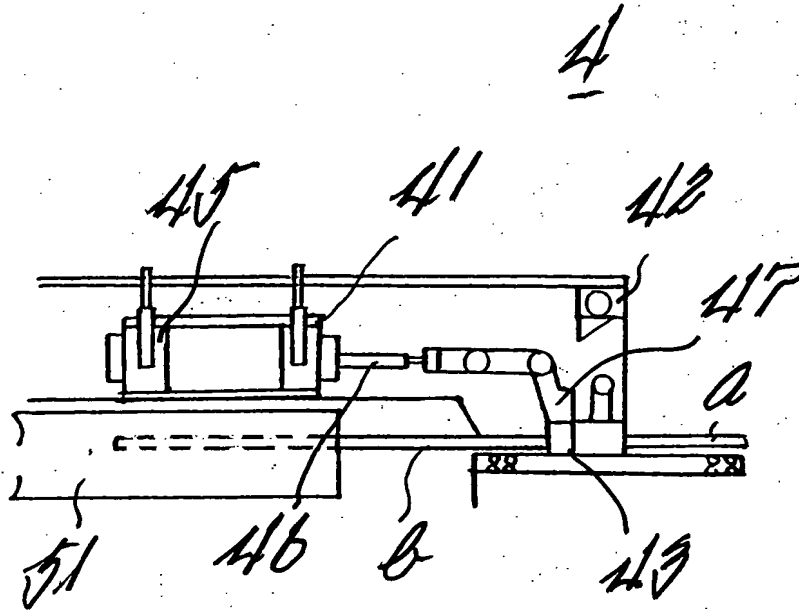


【F i g 9】

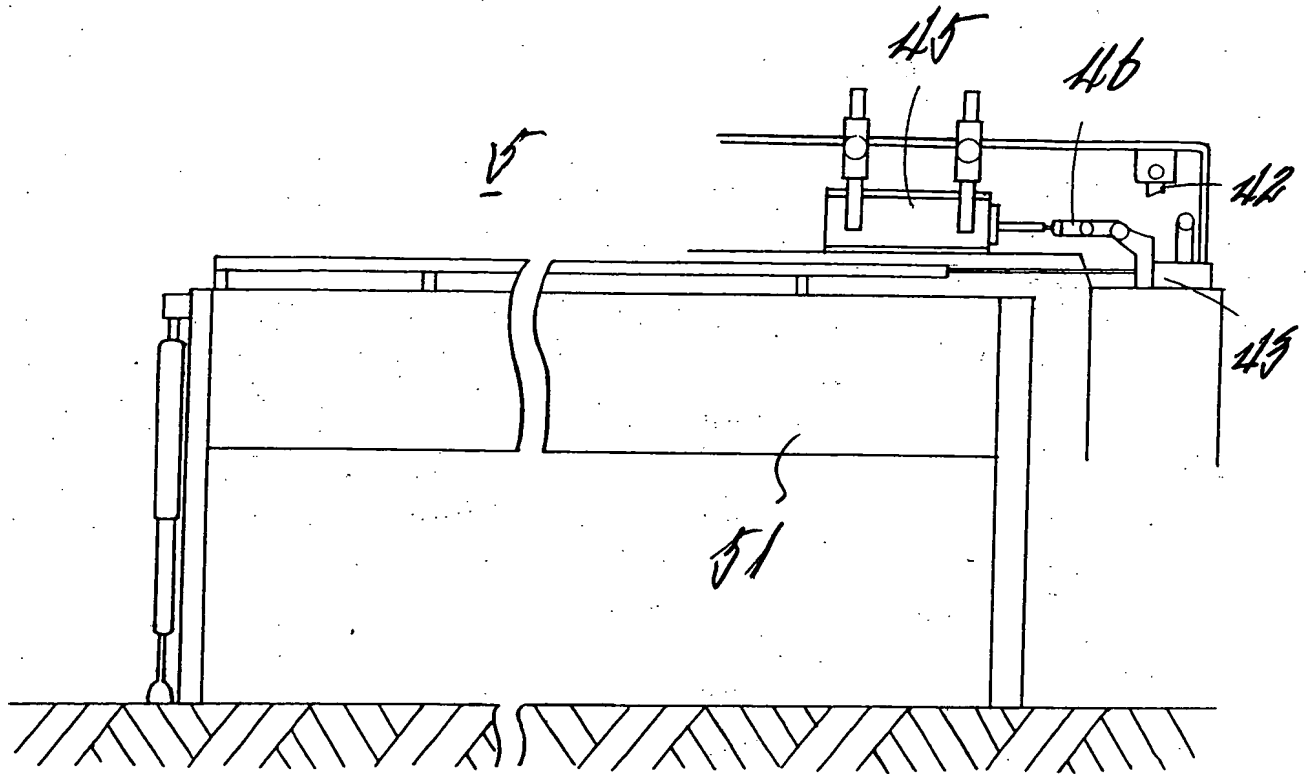
35

Operation	Input	10:32	Reset
Yield	Production No.	09 0812	
Production G	Outside diameter	1.400 mm	
Defect G	Cut length	2000 mm	
Mode	Specific grave	8.9 g	
	Weight	500 Kg	
Target number of wire rods		18382	

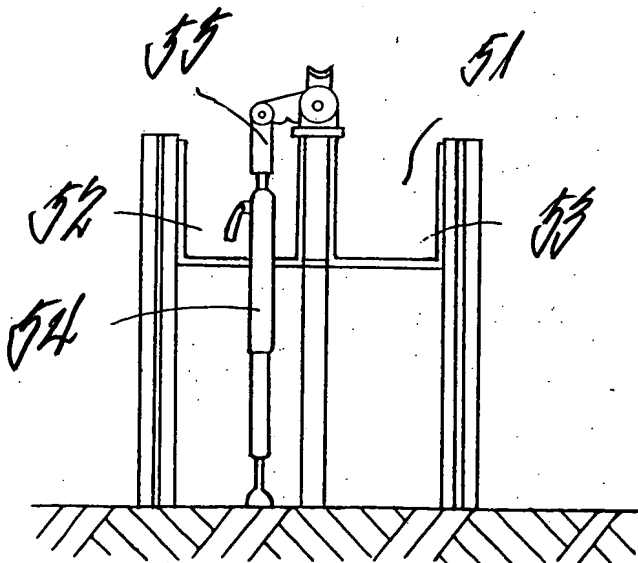
[Fig 10]



[F i g 1 1]



【Fig 12】



【Fig 13】

[Fig 14]

